SAMPLE INSPECTION REPORT

CLIENT DATA ANONYMISED

REPORT
HOLD

Pre-shipment product inspection report

A buyer-ready example of the evidence, findings and release decision delivered after an Inspecvera inspection.

REPORT NUMBER	INSPECTION DATE	LOCATION	REPORT ISSUED
IVR-SAMPLE-2026-001	14 July 2026	Bursa, Türkiye	15 July 2026
BUYER	**SUPPLIER**	**PRODUCT**	**ORDER REFERENCE**
Global Industrial Buyer	Confidential supplier facility	CNC-machined bracket	PO-SAMPLE-45821

RECOMMENDED BUYER DECISION

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Shipment release is not recommended until the supplier completes dimensional containment, provides rework evidence and receives written buyer disposition.

2,400	32	08	02
ORDER QUANTITY	SAMPLE REVIEWED	CHECK GROUPS	OPEN FINDINGS

Executive summary

Quantity, product identity, packaging and labelling were consistent with the inspection documents. The selected sample identified an out-of-tolerance overall width on 2 of 8 measured pieces and light surface scratches on 3 of 32 reviewed pieces. Both matters require documented supplier action before release.

CONFIDENTIALITY NOTICE

Client, supplier and order identifiers in this public sample are anonymised placeholders. The format reflects Inspecvera's professional inspection reporting structure.

01 / BASIS OF REVIEW

Scope and inspection plan

The scope below shows how each assignment is tied to buyer documents, a defined sample and traceable inspection methods before any conclusion is issued.

REFERENCE DOCUMENTS	SAMPLING BASIS	INSPECTION CONDITIONS
Drawing BRK-24 Rev C Packing list PL-SAMPLE-08 Buyer checklist Rev 02	Buyer-agreed sample plan 32 pieces selected across 4 cartons 8 pieces dimensionally measured	Completed goods presented 100% packed quantity available Controlled inspection bench

Inspection checklist

NO.	CHECK GROUP	METHOD	RESULT
01	Quantity reconciliation	Count vs. packing list	PASS
02	Product identity	Drawing and PO match	PASS
03	Visual workmanship	32-piece selected sample	HOLD
04	Critical dimensions	8-piece measured sample	HOLD
05	Assembly / fit	Buyer-defined functional check	PASS
06	Packaging protection	Carton and separator review	PASS
07	Labels and marks	Artwork and PO comparison	PASS
08	Document traceability	PO, drawing and lot review	PASS

Equipment and traceability

DIGITAL CALIPER	EQUIPMENT ID	STATUS
0-150 mm / 0.01 mm	**CAL-SAMPLE-014**	**Verified before use**

INSPECTION LIGHT	EQUIPMENT ID	STATUS
Neutral white LED	**VIS-SAMPLE-006**	**Function checked**

02 / MEASUREMENT EVIDENCE

Dimensional verification

EVIDENCE 01

Digital caliper measurement setup

Finding 01 / Major

Overall width above tolerance

Two pieces exceeded the specified upper limit. Results were repeated using the same verified caliper and remained outside tolerance.

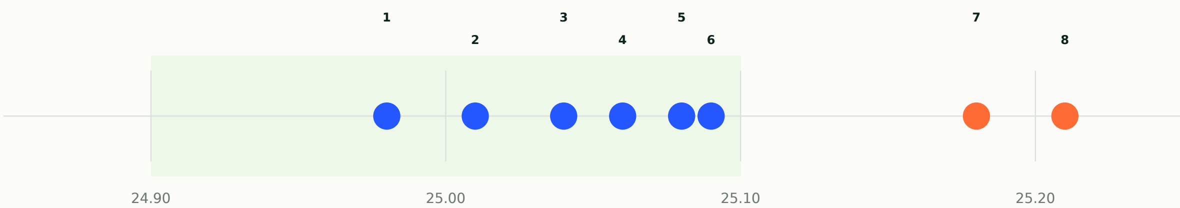
HOLD

2 OF 8 OUTSIDE LIMIT

Measurement result summary

ID	CHARACTERISTIC	REQUIREMENT	OBSERVED RANGE	RESULT
A	Overall width	25.00 +/- 0.10 mm	25.18-25.21	FAIL
B	Hole diameter	8.00 +0.10 / -0.00 mm	8.03-8.07	PASS
C	Material thickness	4.00 +/- 0.05 mm	3.98-4.02	PASS
D	Hole position	12.50 +/- 0.20 mm	12.44-12.59	PASS

Overall width - measured pieces



REQUIRED SUPPLIER ACTION

Contain affected stock, verify 100% of overall width, segregate nonconforming pieces and submit rework plus re-measurement evidence before buyer disposition.

03 / VISUAL EVIDENCE

Workmanship and packaging

EVIDENCE 02
Surface scratch observed on sample

EVIDENCE 03
Packaging and separator arrangement

Finding 02 / Minor - surface scratches

HOLD

Light linear scratches were observed on 3 of 32 selected pieces. The marks were visible under controlled inspection light and were concentrated on parts positioned without direct surface separation.

OBSERVED FREQUENCY

3 / 32

9.4% OF SELECTED SAMPLE

Packaging verification

CHECK	OBSERVED	ASSESSMENT	RESULT
Carton quantity	8 cartons x 300 pieces	Matches packing list	PASS
Outer carton	Double-wall corrugated	No visible damage	PASS
Part separation	Interlayer sheet	Improvement requested	HOLD
Shipping labels	PO, item, quantity, lot	Matches approved data	PASS

Containment recommendation

01 Sort affected finish

Inspect visible faces and segregate scratched pieces.

02 Improve separation

Add non-abrasive separators between finished surfaces.

03 Submit evidence

Provide packing photos and sorting result before release.

04 / BUYER RELEASE CONTROL

Decision and action register

OVERALL INSPECTION STATUS

HOLD

Do not authorise shipment until all required release gates below are supported by evidence and accepted in writing by the buyer.

Corrective action register

ID	ACTION	OWNER	DUE	STATUS
A-01	Contain dimensional risk	Supplier	Before release	REQUIRED
A-02	Submit rework and measurement record	Supplier	Before release	REQUIRED
A-03	Sort cosmetic defects	Supplier	Before release	REQUIRED
A-04	Improve surface separation	Supplier	Next packing run	RECOMMENDED
A-05	Provide written disposition	Buyer	After evidence	OPEN

Buyer release gates

1. **Dimensional evidence**
   100% containment record and compliant re-measurement sample received.
2. **Cosmetic containment**
   Sorting result and representative close-up evidence received.
3. **Buyer disposition**
   Written approval, concession or instruction issued by the buyer.

Report limitations

This public sample uses anonymised placeholders and representative evidence imagery to protect client and supplier confidentiality. Inspecvera inspection reports record the agreed scope, presented quantity, selected sample, methods and observations available at the inspection time. Sampling cannot guarantee every unit. Laboratory testing, engineering validation and legal conformity certification are excluded unless specifically agreed in writing.

PREPARED BY

Inspecvera Quality Operations

REPORT STATUS

Public sample / client data protected